



Centre d'Investigació en Metamaterials per a la Innovació en Tecnologies Electrònica i de Comunicacions

# 3D-Printed Microwave Encoders based on Embedded and Buried Dielectric Inclusions

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# Outline

1. Motivation & Objectives
2. Previous work
3. Proposed Chipless RFID system
4. Fabrication and measurement
5. Conclusions

# Outline

## **1. Motivation & Objectives**

2. Previous work

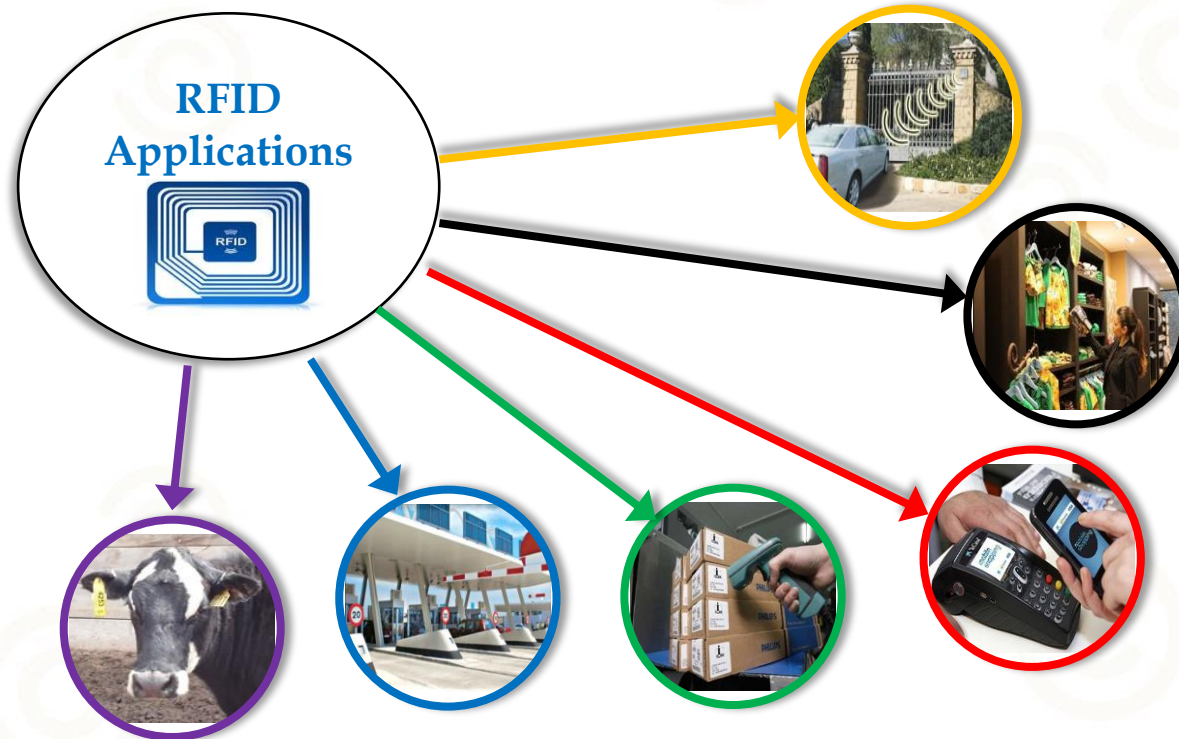
3. Proposed Chipless RFID system

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# 1. Motivation & Objectives

- RFID: a major technology in the field of identification.
- More than 3000 applications (Logistics, Item and pallet tracking, fare collection, pharmacy, ....)



# 1. Motivation & Objectives

- RFID: a major technology in the field of identification.
- More than 3000 applications (Logistics, Item and pallet tracking, fare collection, pharmacy, ....)
- Barcode vs RFID passive Tags



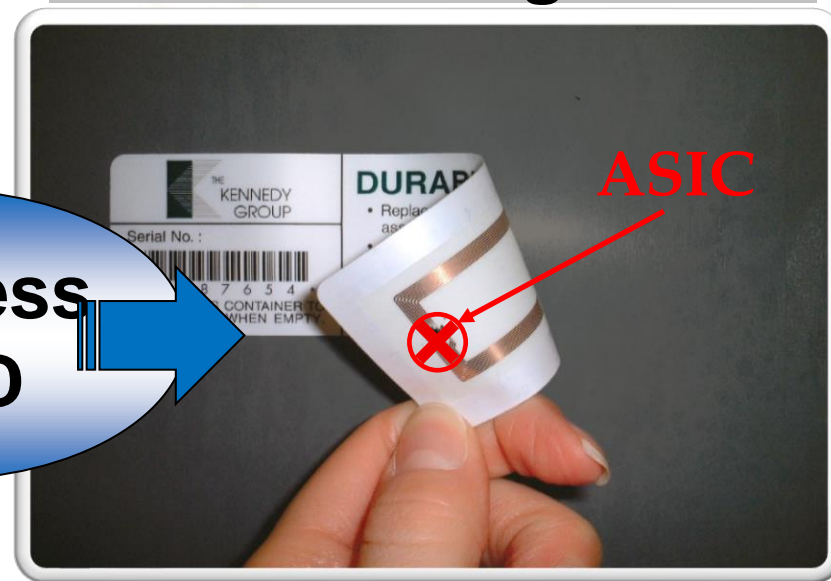
<b>Read Range</b>	Few centimeters	Up to 15 m (passive)
<b>Capacity</b>	43 bits (EAN 13)	EPC 96 bits
<b>Multireading</b>		
<b>Reprogrammable</b>		
<b>Security</b>		
<b>Direct Line of sight</b>		
<b>Durability</b>		
<b>Cost &lt; 0.01 €</b>		<b>Cost ≈ 0.10 €</b>

# 1. Motivation & Objectives

## Optical barcodes



## RFID tags



Chipless  
RFID

Cost < 0.01 €

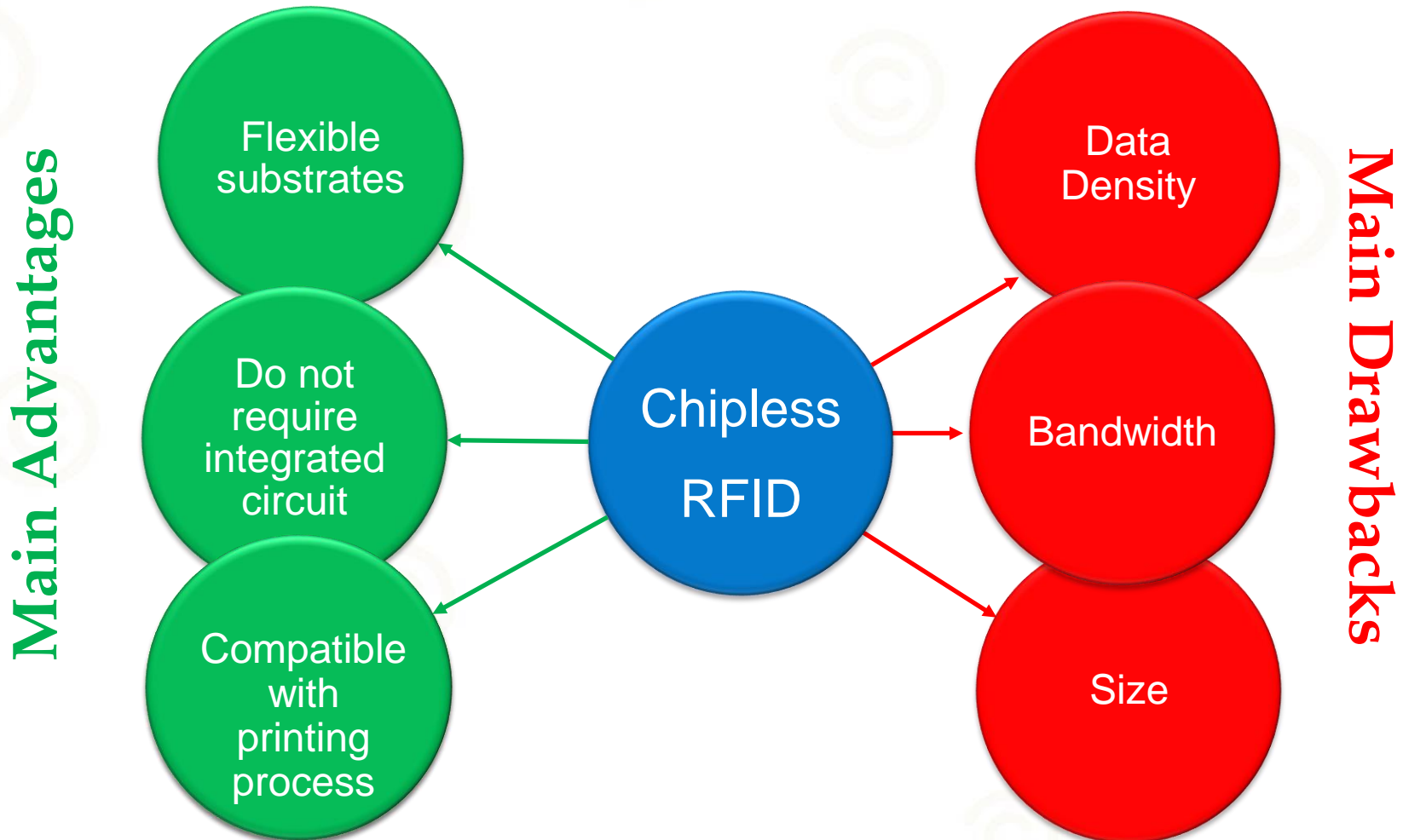


Cost ≈ 0.10



# 1. Motivation & Objectives

The ASIC (chip) is replaced with a printed encoder in chipless RFID



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3. Proposed Chipless RFID system

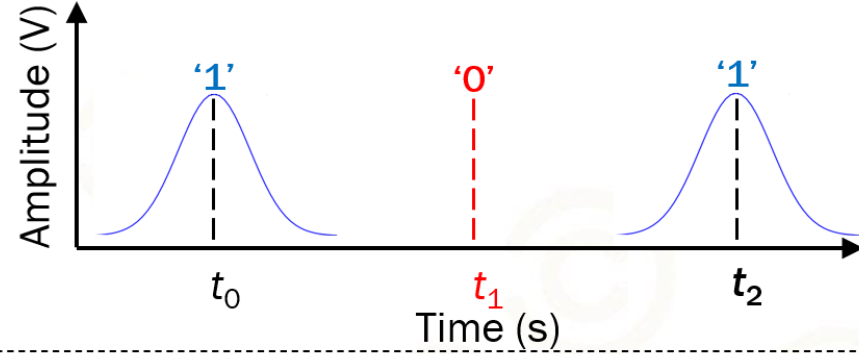
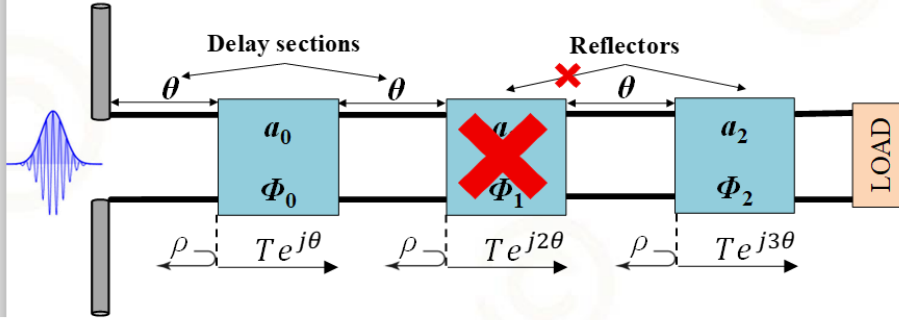
4. Fabrication and measurement

5. Conclusions

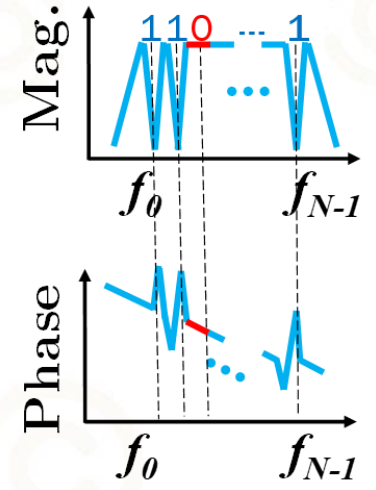
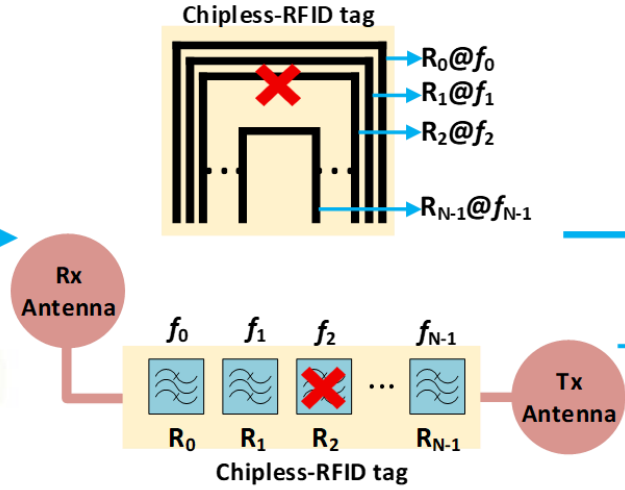
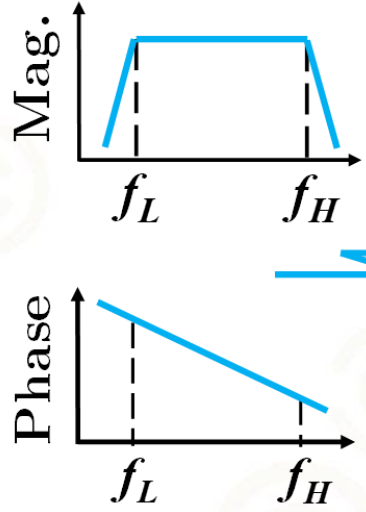


# 2. Previous work

Time-domain

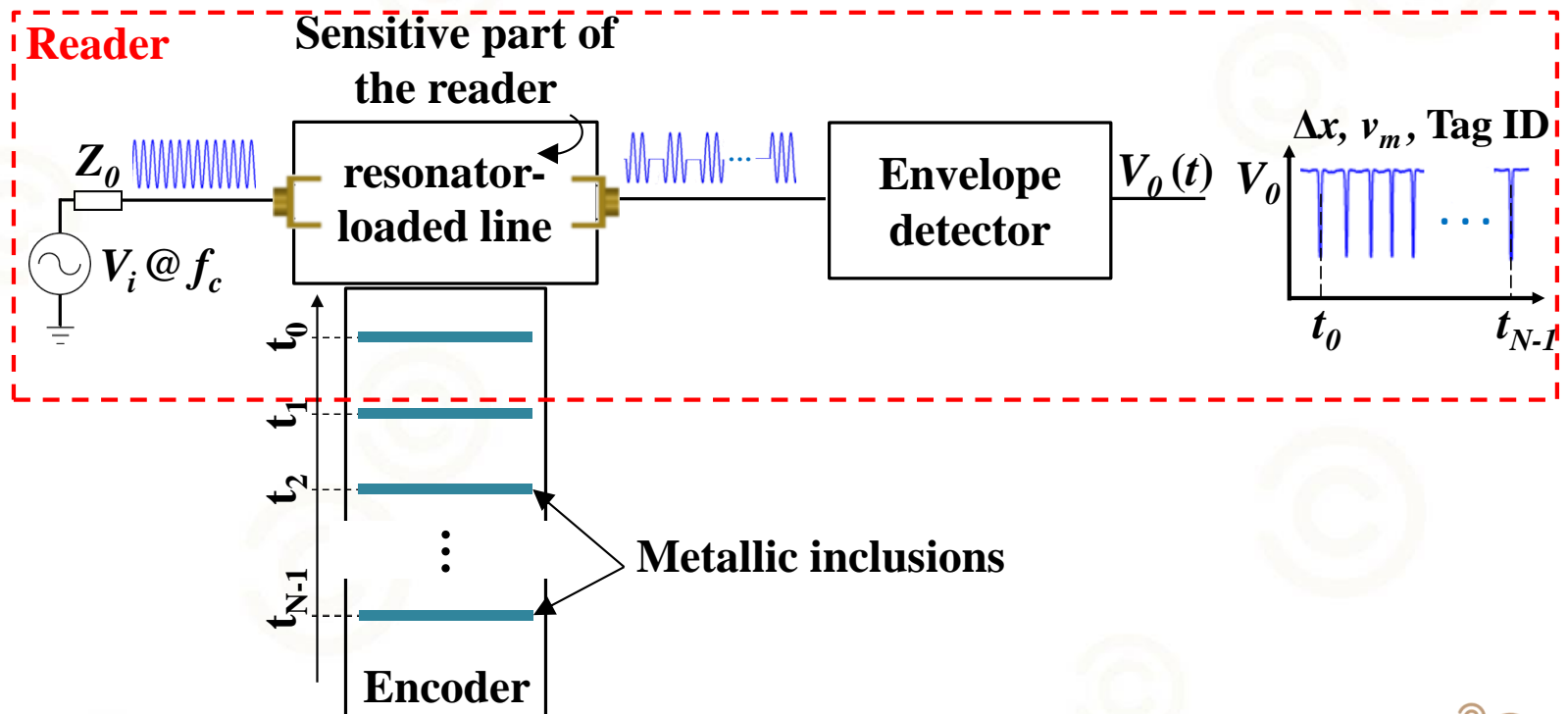


Frequency-domain



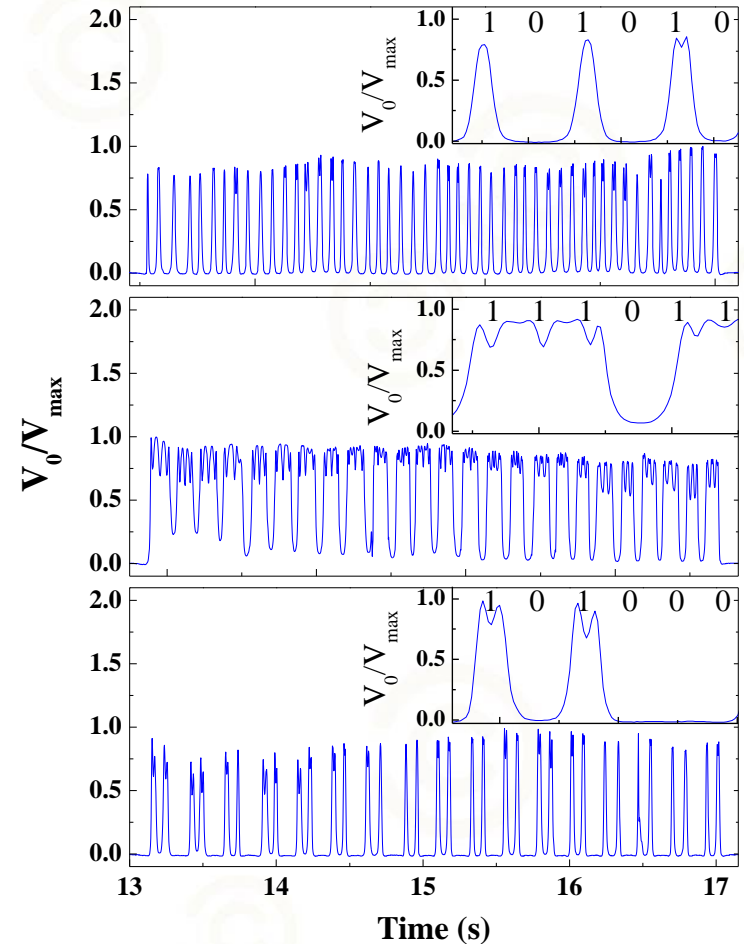
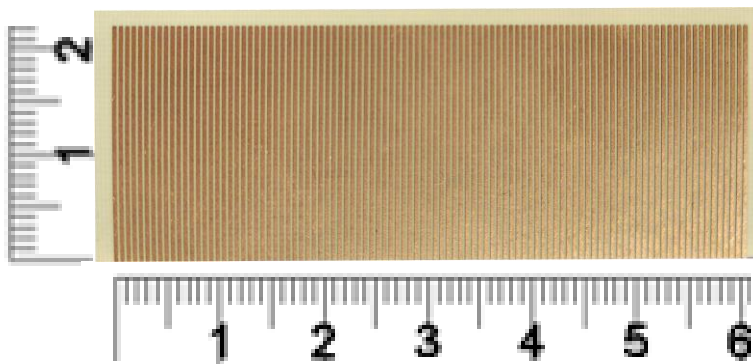
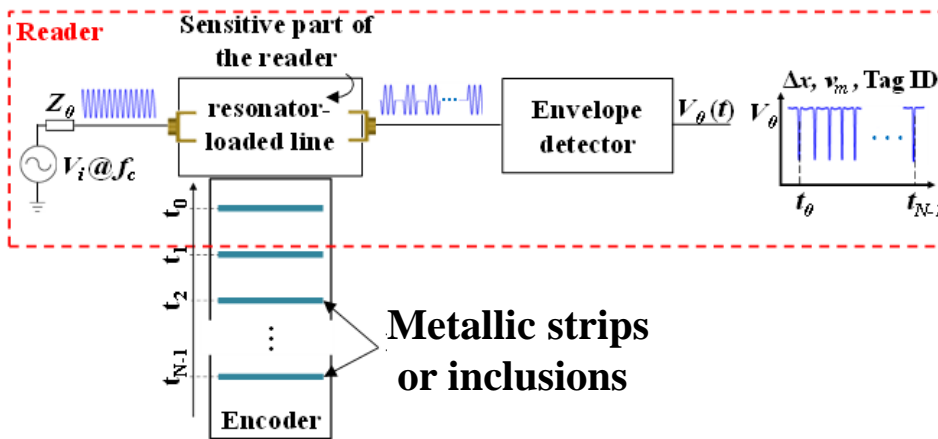
# 2. Previous work

- Time-domain near-field chipless-RFID system with sequential bit reading.
- The chipless RFID tag consists of a set of identical resonators.
- The presence/absence of resonant elements in the chain is used for coding purposes.



# 2. Previous work

Time-domain near-field chipless-RFID system with sequential bit reading.

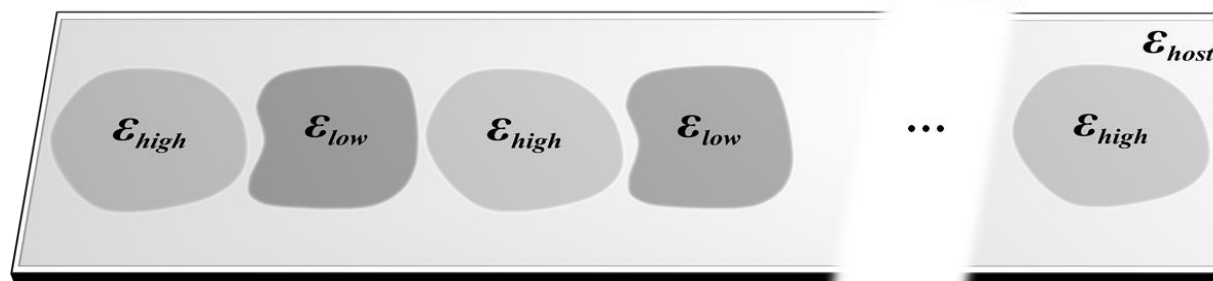


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- 3. Proposed Chipless RFID system**
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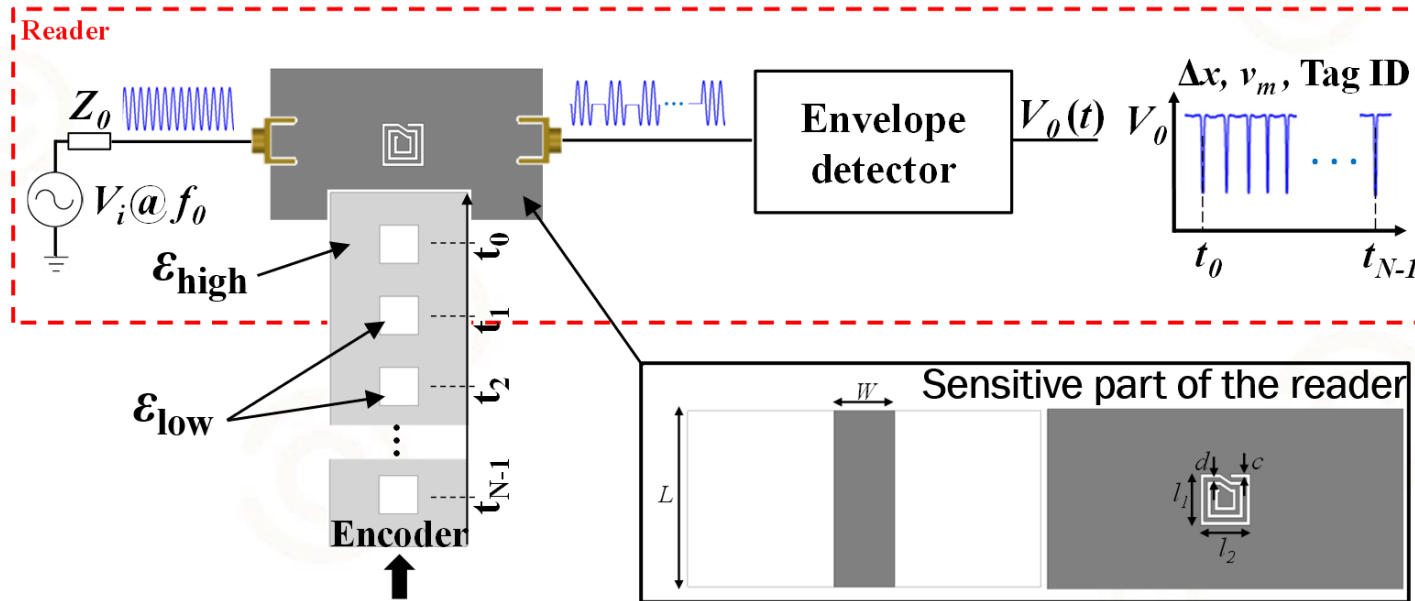
# 3. Proposed Chipless RFID System

- A time-domain near-field chipless-RFID system with sequential bit reading.
- The encoder consists of a chain of dielectric elements embedded in a host substrate, exhibiting either  $\epsilon_{high}$  or  $\epsilon_{low}$ .
- The presence/absence of these dielectric embedded inclusions in the chain is used for coding purposes.



# 3. Proposed Chipless RFID System

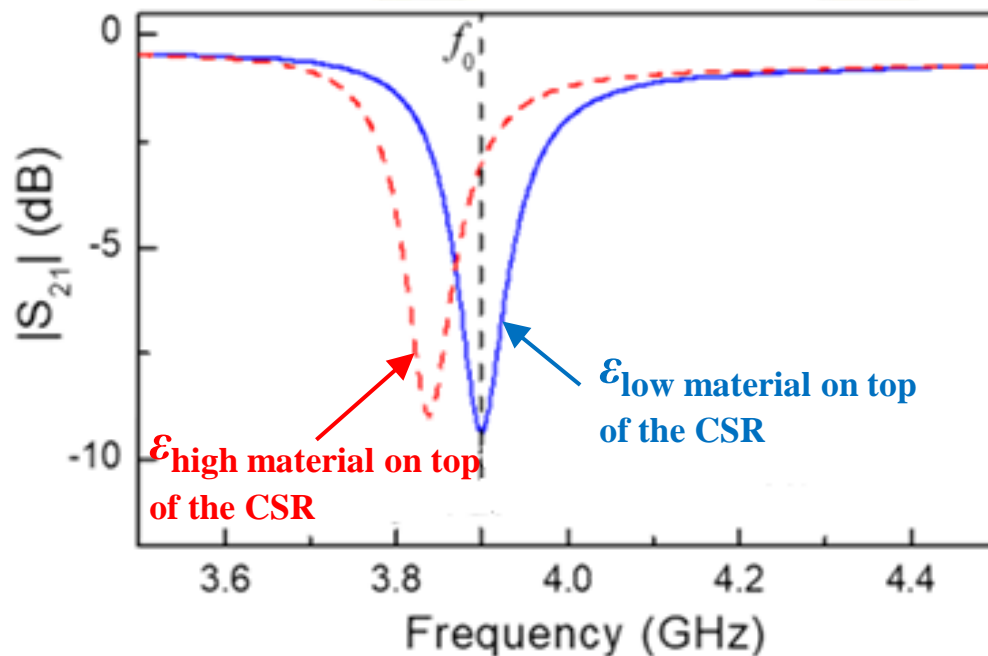
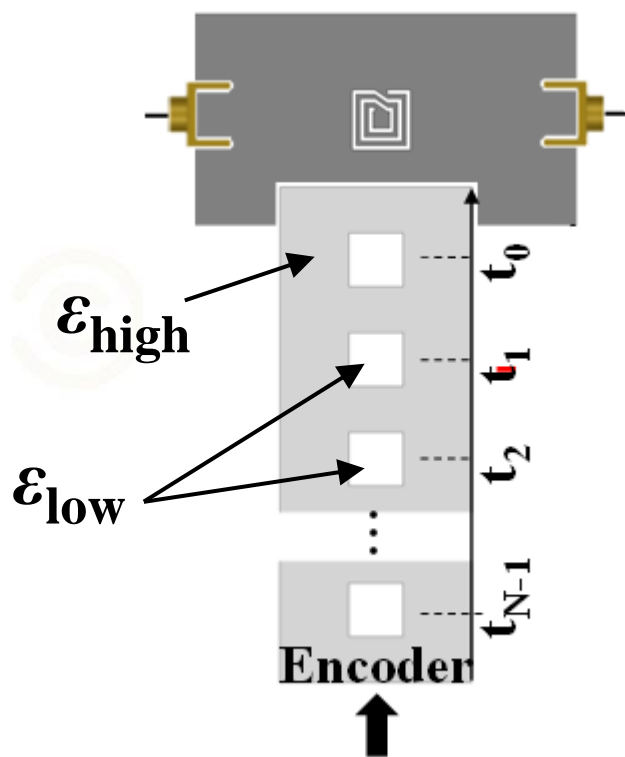
- The **working principle** of the proposed all-dielectric encoders is **permittivity contrast**.
- Advantages with regard to previous work:
  - **Lower cost** (etching or printing processes are not needed).
  - **Major robustness** against **mechanical wearing** and **aging** effects.



# 3. Proposed Chipless RFID System

CSR high Q factor and electrically small

System works @ 3.9 GHz



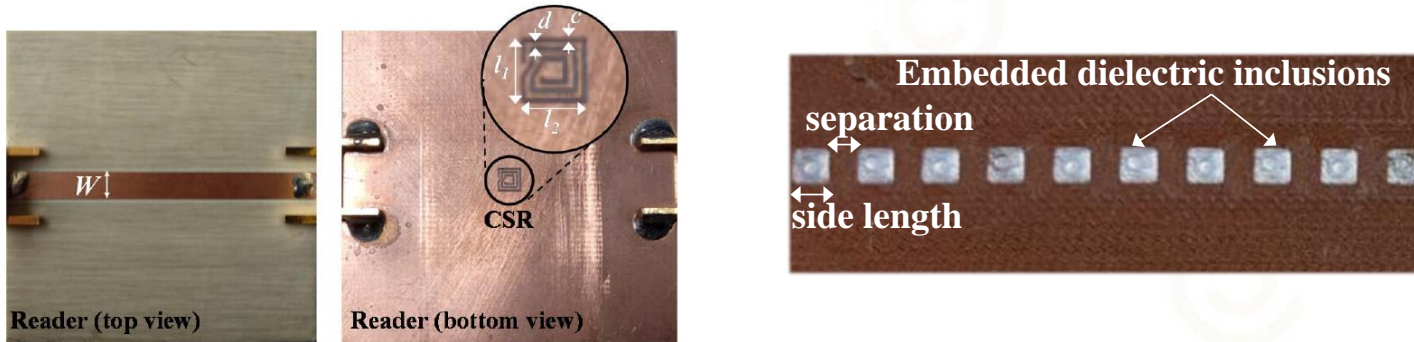
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- 4. Fabrication and measurement**
5. Conclusions



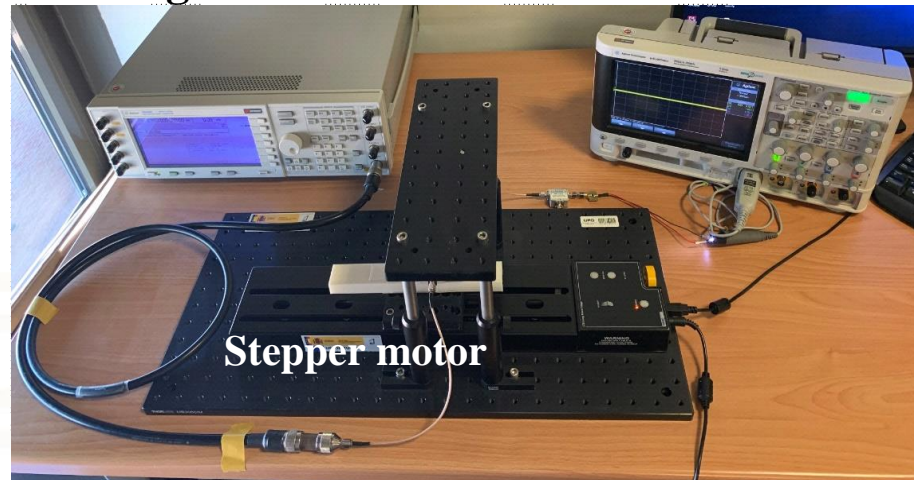
# 4. Fabrication & Measurement

- Material with high dielectric constant: RS Pro MT-Copper inclusions,  $\epsilon_r = 7,6$
- Material with low dielectric constant: PLA Polylactic acid ,  $\epsilon_r = 3$



**Sign. Generator**

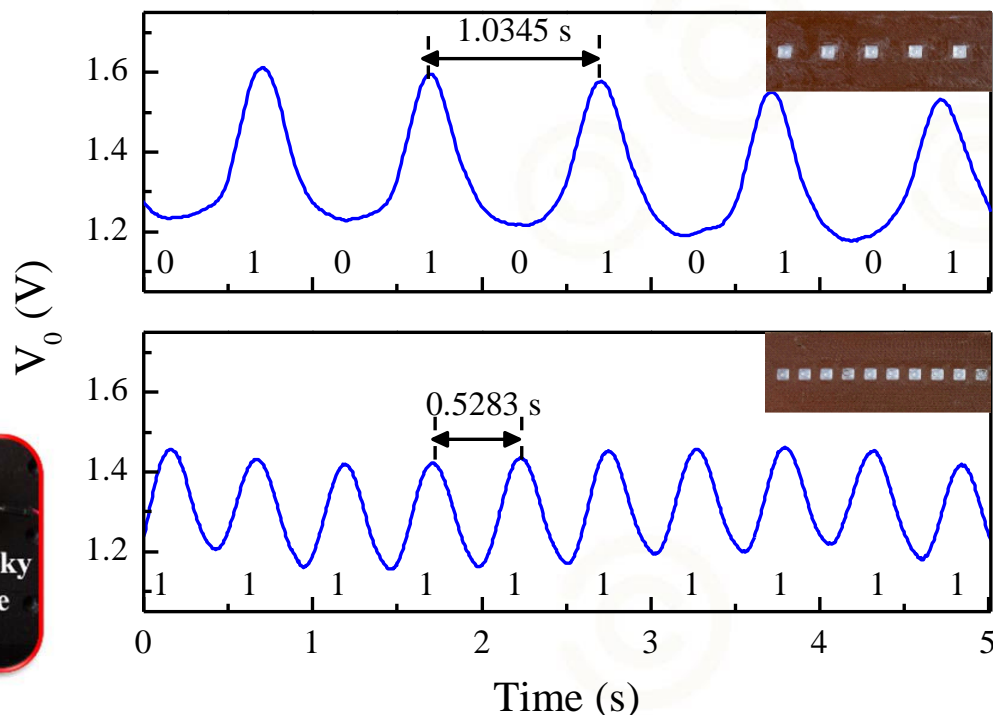
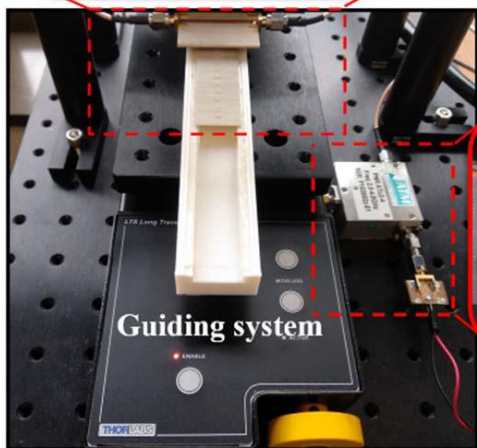
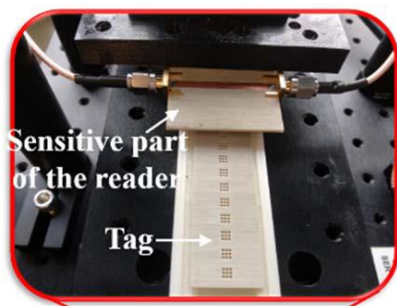
**Oscilloscope**



# 4. Fabrication & Measurement

Encoders based on **embedded dielectric inclusions**

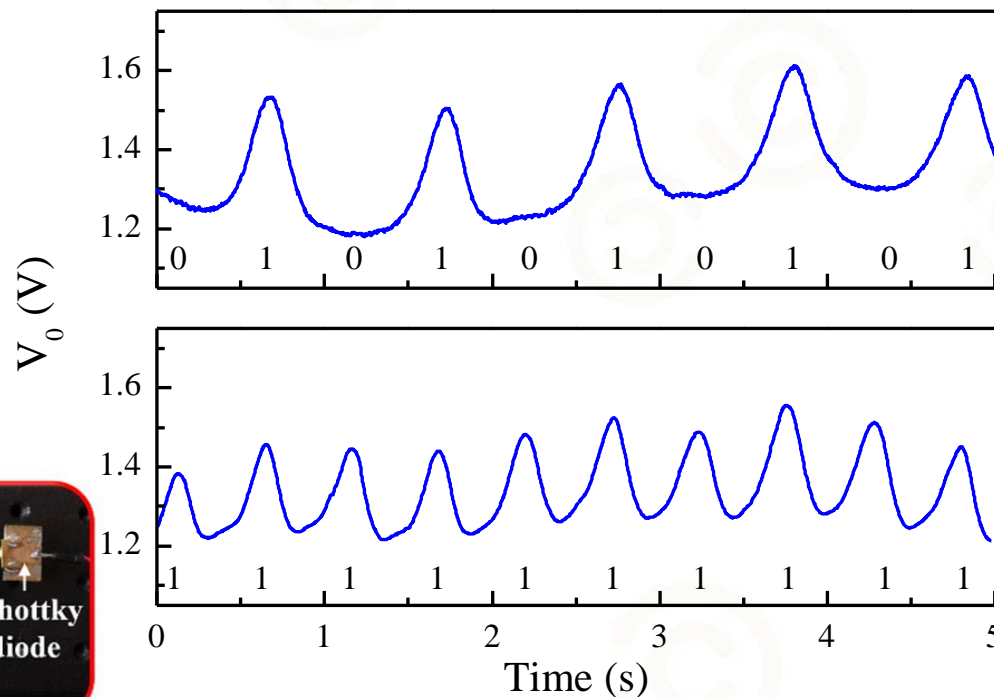
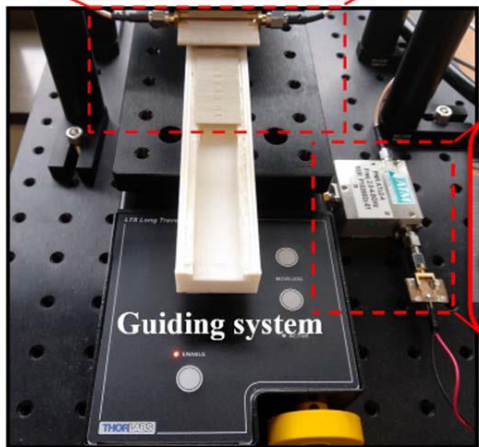
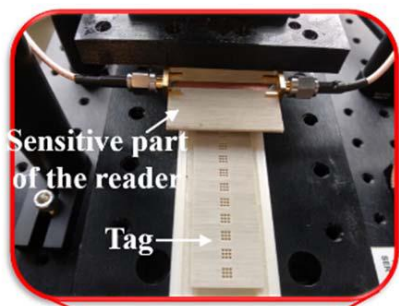
System @ 3.9 GHz



# 4. Fabrication & Measurement

Encoders based on **buried dielectric inclusions**

System @ 3.9 GHz



# Outline

1. Motivation & Objectives
2. Proposed chipless RFID system
3. Tag and reader
4. Reader System & tag reading operation
5. **Conclusions**

# 5. Conclusions

- An **approach** for the implementation of **chipless RFID systems**, working in time domain and read through **near-field coupling**, has been proposed.
- The **encoders can be used** for **chipless-RFID** tags or as **displacement/velocity measurements**. In both cases, encoder reading is based on **permittivity contrast**.
- The experimental validation, carried out by reading three 10-bit encoders, has revealed that **avoiding the use of metallic resonant elements** in the encoder may represent a **cost reduction in chipless-RFID applications**.
- The **encoders based on buried inclusions offer** high levels of **confidence against copying or spying**, as far as the **inclusions are not visible**.



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Thank you  
for your attention

